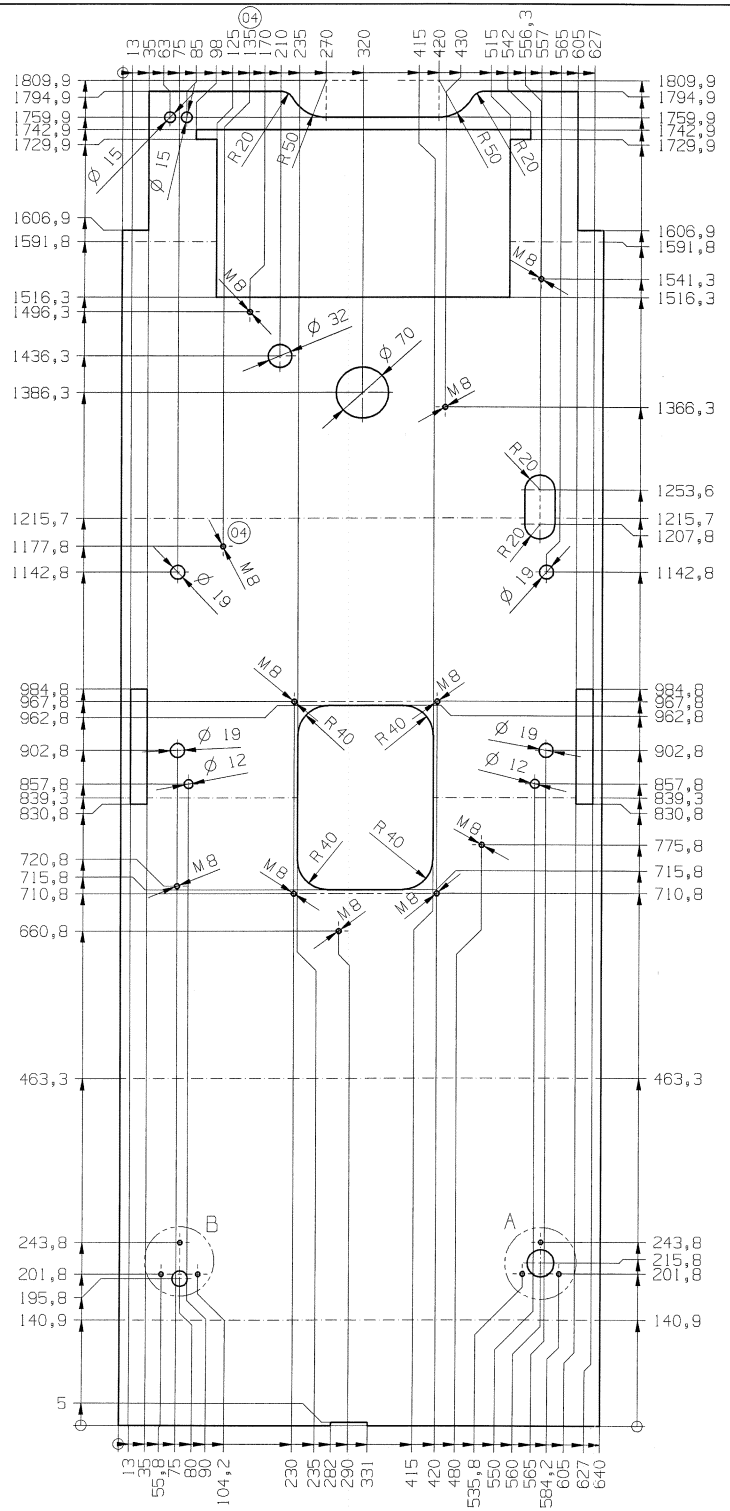
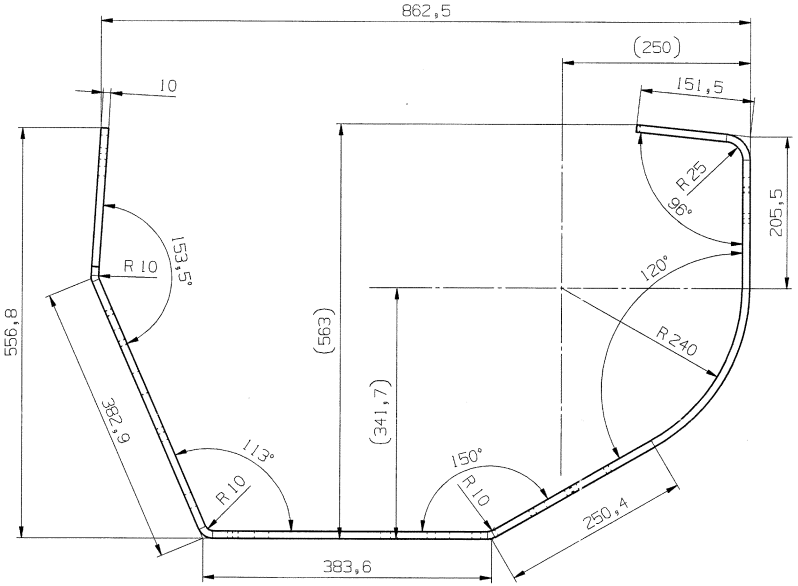
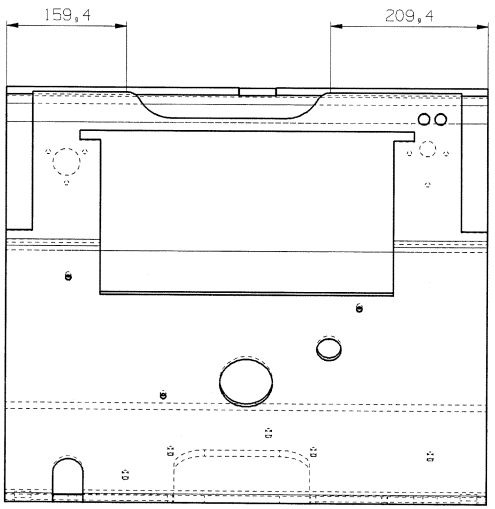
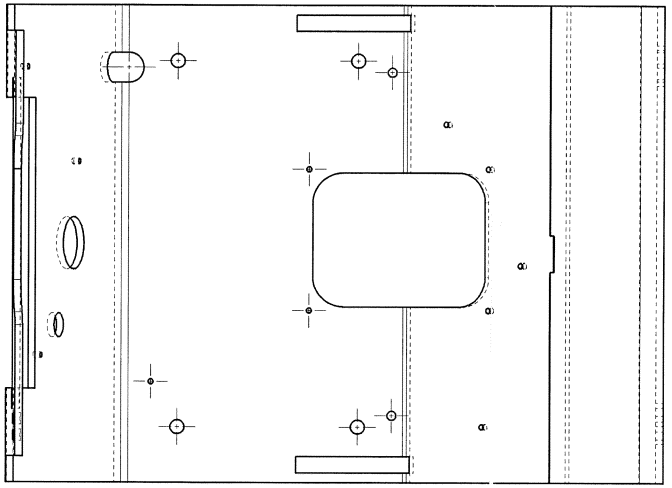


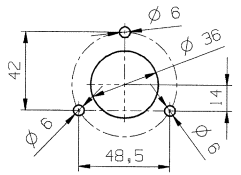




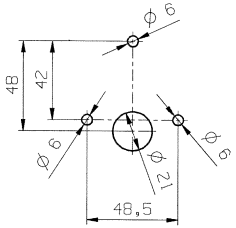


PŘEKLAD
dne: 16. 04. 2013
PROVEDL/A
DŘEZOVÁ

DETAIL A
SCALE 1:2



DETAIL B
SCALE 1:2



20-06-2013
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Screw threads tolerances	ISO 965 - 2 - 6g/6H
General tolerances for oxyacetylene cutting	DIN EN ISO 9013 - II B
General tolerances for laser cutting	DIN 2310 - 5 -IL up to 3mm / -IK over 3mm
General tolerances for nibbling / bending	DIN 6930 - 2 - m
Welded structure as per WN 43	
Welding process	MAG - M
Additional material	G4Si1 DIN EN 440
Shielding gas	M21 DIN EN 439
Evaluation group	C - DIN EN 25817
General tolerances	DIN EN ISO 13920 - BF

Projection see:	ISO 128
Scale	1:5
Originale-Size	A2
Bend Tolerance see	DIN 6930 - 2 - m
Welding Tolerance see	DIN EN ISO 13920-BF
General Tolerance see	DIN ISO 2768 - mK
Surface Condition see	DIN ISO 1302
Laser-Cut Tolerance see	DIN 2310-5-IL up to 3mm / -IK over 3mm

Copyright reserved to ISO 16016

Surface Quality					
Standard Color					
Name	Date				
KRAU..SCHMIDE	23.06.2006				
		1.0	SIEHE OCM		
			SEE OCM	KRAU..BASARER	05.04.2013 K16362
		Count	Change	Name	Date OCM-Nr
		Material:	**BS10**	Theor. Weight (kg):	**76.78**

APPROVED FOR Serienfrei (F4)
Welding Construction according to "Werknorm 43"
Surface Quality according to "Werknorm 40"
Theor. Weight according to "KR001-2003"
Material according to "Werknorm 57"

Name **Motorwanne**
Additional Text
Mat-Nr: Doc-Nr: **2000026094** Version **04**